

Investigation Report for Dent of Shimadzu 321-60182 Outer Box, BW

CONTROL No:	IRF - 0036			REJECT PERCENTAGE:	100.00%
REJECT QTY:	20	LOT QTY:	20		

DIRECT CAUSE	W1	Due to laying of other items on top
	W2	Operator maximize the capacity of caster pallet
	W3	Due to small quantity 20pcs only.

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Orientation of Table Stitching operator regarding proper palletizing of Shimadzu items. (flap to flap orientation and don't put other items on top)	PIC:	Production Leaders	TARGET DATE:	241207
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PREPARED BY:

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APPROVED BY:

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PROD MANAGER